

Work Order ID 164622

Tuesday, July 25, 2017 7:55:20 AM

164622

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Item ID: D3984 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Rubber Extrusion, Crosstube (\$ per foot)
Start Date: 7/25/2017 Start Qty: 100.00 ***100*** Cust Item ID:
Required Date: 8/4/2017 Req'd Qty: 100.00 ***100*** Customer:

Reference:

Approvals: Process Plan: u Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3984	A								

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 37205

Rubber extrusion

Possible Supplie: Accurate rubber

P/N: 110750006

Material release note required

u 17-07-25

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

2.00

Packaging

Ensure material release note is attached

100 AUG 14 2017 DAS
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- All purchased or subcontracted products Memo	0.00 0.00				<u>100</u>			DAS 38 9-89 AUG 14 2017
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>5413</u> Memo	0.00 1.00				<u>100</u>			DAS 6 9-89 AUG 15 2017
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 10.00							DAS 21 9-89 AUG 21 2017

UM 8/15/17

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Picklist Print

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Work Order ID: 164622

164622

Parent Item: D3984

D3984

Parent Item Name: Rubber Extrusion, Crosstube (\$ per foot)

Start Date: 7/25/2017

Required Date: 8/4/2017

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP rev A 09.11.12 new issue EC verified :DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
110750006		Purchased	No			100	f	0.0000	1	100			

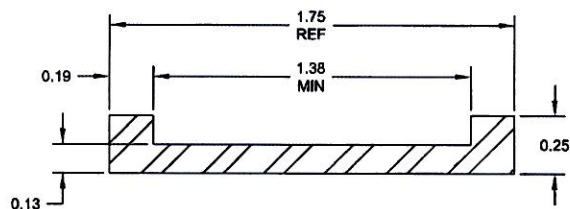
110750006

Rubber Extrusion - order min 200'

**

AUG 14 2017
DAS
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9-89

SPECIFICATION CONTROL DRAWING



D3984-XXX

PART NUMBERING: D3984-035

BASIC PART ——— LENGTH IN TENTHS OF AN INCH

EXAMPLE: D3984-035 = PART 3.5 INCHES LONG
EXAMPLE: D3984-100 = PART 10.0 INCHES LONG

W/01641622

RELEASED
2009-11-11
MP

NOTES:

- 1) MATERIAL: NEOPRENE BLACK 50 DUROMETER
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PREFERRED SUPPLIER: ACCURATE RUBBER (ACR GROUP), RICHMOND, B.C., CANADA.
PART NUMBER 110750006

A NEW ISSUE		AJS	09.11.06
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3984	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	RUBBER EXTRUSION, X-TUBE	NTS
DATE	09.11.06	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37205**

Purchase Order Date 7/25/2017

PO Print Date 7/25/2017

Page Number 1 of 2

Order From :

ACR GROUP INC.
12771 - NO. 5 ROAD
RICHMOND, BC V7A 4E9
CA

VC-ACR001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 604 274 9955

Ship To Contact

Ship To Phone

Ship Via: FedEx Economy collect

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extens Pr
1	110750006 PER DRWG D3984 REV A ACR P/N 11075006	Rubber Extrusion - order min 200'	8/4/2017 Yes 8/4/2017		100.00 f	\$5.50	\$550
						Line Total:	\$550
2	71401-45 Procurement Quality Clauses A004 faa-pma/tso A005 right of entry A015 shelf life controlled material 60% A016 personnel qualification A017 raw material identification A026 certification of material conformance A041 Quality management system A043 retention of quality documents	PROCUREMENT QUALITY CLAUSE	8/4/2017 No 8/4/2017		1.00	\$0.00	\$0.

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AUG 14 2017

PO Instructions: Fedex Acc#151793240

Note:

7/25/2017



www.acrgroup.ca

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013
Toll Free: 1-888-478-2237

PACKING SLIP

PACKING SLIP 00161311
CUSTOMER NO. 10750

PST#

S DART AEROSPACE LTD.
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
O

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada
T
O

DATE		SHIP VIA		TERMS		
08/09/17		FED EX ECONOMY		ACR GROUP INC. NET 30 DAYS		
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON		
37205		07/25/17		00161311 KRIS		
QUANTITY		ITEM NUMBER	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
ORDERED	SHIPPED					
100	100	✓	110750006	EXTRUSION DIE # 1234 50+/-5 "A" NEO DWG# D3984	FT	
				AUG 14 2017		
				AUG 14 2017		
FED-EX ACCT# 15193240				SUBTOTAL		
				HST		
FREIGHT: Collect				TOTAL AMOUNT		

Quality Rubber Products To Your Requirements
Specialists in Bonding Natural and Synthetic Rubber To Metal
Molded and Extruded Rubber Products, Cast Polyurethane Specialties

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12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 2017-08-09

Customer : Dart Aerospace LTD

Customer P.O. # : 37205

ACR W.O. # : 161311

Item # : 110750006

Item Description: Extrusion 50 +/- 5 "A" NEO

ACR Compound : A - 106

Date Shipped: August 9, 2017

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Michael Reilander
(ACR GROUP INC. REPRESENTATIVE)